DART AEROSPACEILTD

Description Was Plate assembly Work Order: Part Number: Qty: Step Location Procedure Date DC Issue Traveler 0508.30 20 1. + Blanks: 1.00" 12.375×2700" Long Mpt: 6061-76 00-A-225/8 OR DO-A-200/ MOGITGB1.00x.375) BATCH: M18250 The octos/30 20 Machino as per falio fa 547 : me 050 8/30 20 regard Parts as they Come off. me 05/08/30 26 Second Check. 05/03/03 20 Pohma. 05/08/31/20 Sist of per ly D2573 05-09-09 20 5.05.12 20 Consussion Coal on per. 8 8 16 20 PTD Comingion Dord Chamins 30 05/09/21 19 Rev Date Change Revised By Approved

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	HANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			
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	WORK ORDER NON-CONFORMANCE (NCR)										
	Description of NC		Corrective Action Section B		Verification Section C	Approval Design Mgr	Annroyal				
STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date			Approval QC Inspector				
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Part No:	PAR #:	Fault Category:	NCR:	Yes No	DQA:	Date: 05/09/27
NOTE: Date & initial all entries		•		QA: N/C	losed:	Date:

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Step 1	Location DC	Procedure		Бу		
ļ		Issue Traveler		БУ	Date	Qty
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		At Part # Doc	Batch.			
		2 M52/09515 Nut Plato.	Batch. 11 M18119	CA.	1111	10
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Rev .	Date	Change	Гг	Davis a d	12.	
				Revised	By Appr	oved

Dart Aerospace Ltd

W/O:		WORK ORDER CH	WORK ORDER CHANGES									
DATE	STEP PROCEDURE CHANGE By E				Qty	Approval Mfg / Design Mgr	Approval QC Inspector					
		WORK ORDER NON CONFO										

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annroyal	Annessal			
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector			
				•							

Part No:	PAR #:	Fault Category: N	ICR:	Yes	No	DQA:	Date:
NOTE: Date & initial all entries				QA: N	/C C	losed:	Date:

Job Costing Report

Dart	Aerospace	Ltd.
Hawke	esbury	

Aug 30, 2005 11:14 am

Work Order No : 0024155 Department Code: : D2873-045

Project Name : D2873-0
Project For : WK536
Work Order Type : Main Burden Flags : NNNNNN WO Status : Open

Invoice State : Not Invoiced Main WO Number House Part Number: D2873-045 Invoice Date :

Invoice Number : Description : Nut Plate Assembly

Manufactured : Yes Invoice Amount : 0.00

Amount Req'd: 20 Order Entry No :

OE Value : 0.00

Amount Done : 0
Start Date : 08-30-05
Est Finish Date : 09-08-05

Est Mark Up : 0.000% Act Finish Date : Actual Mark Up : 0.000% Drawings Reqd : No

Ok for Approval :

\$0 Posted to Finished Goods Approval Rec'd :

		Estimated	Actual	Var. %	Posted	To Post
=======================================	===	========	==========	========	==	
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
				======	•	
Burden	:	0.00	0.00	0.00		
		=======	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual 0.00 Labour Hrs/Amount Done : 0.00 Profits/(Loss) : 0.00 0.00

DART AEROSPACE LTD	Work Order:	24155
Description: RAPIUS BLOCK	Part Number:	02873-5
Inspection Dwg: D2873 Rev: A		Page 1 of 1

:		ARTICLE IN		<u> </u> ОНЕ	CKLIST	
		First Artic	ele	Prote	otype	•
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.50	±.030	2,502				
0.128	+ .005	8.129				
2.000	I.046.005	2.000				
1.000	±,005	1.000				
0.250	2005	0.250				
0.750	±-005	0,751				
1.006	±.005	1.000				
1.006	7,016	1.002				
0.250	±.010	0.250				
0.061	± 010	.061				
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0.230× 0.125	7.010	Ø.227x.129	<i></i>			
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Measured by:	m/ I.A	udited by:		P	ototype Approv	/al:
	5/08/30		4 408/3	i		ate: MA

Rev	Date	Change	Revised by	Approved
A		New Issue		7.55.0100